## ABSTRACT OF THE DISCLOSURE

This invention is mainly about the making of wounds on the Aquilaria's trunk in order to stimulate the process of Aquilaria resin formation. The wounds in this invention include details of wounds made on the Aquilaria's trunk with the specifications of shape, location, size, beveling, gouging, making holes, and the method of leading the stimulant to Aquilaria through the wounds. The details are shown in this invention. The methods begin with the selection of Aquilaria trees, which have a diameter of about 50 centimeters. Then make a square shaped wound on the trunk with the size and position as specified in the details of the invention. The rims will be gouged as the small channel. Inside the square, make many holes deep into the heartwood. These holes will stimulate Aquilaria to release resin and it is easier to use the stimulant to merge the wounds. In proper time, the resin can be collected and used for further benefits.